

## Instruction of Upgrade of MF6100 for Ash

1. Loosen the screws as showed in Figure 1 and 2,

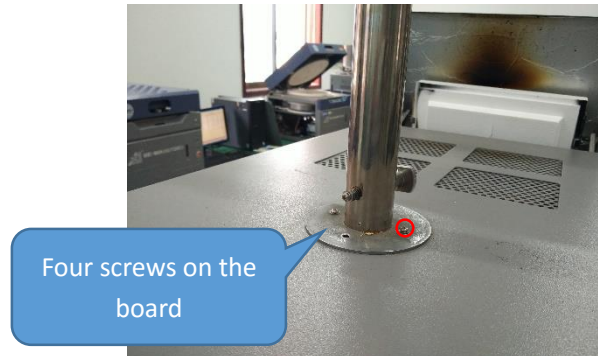


Figure 1

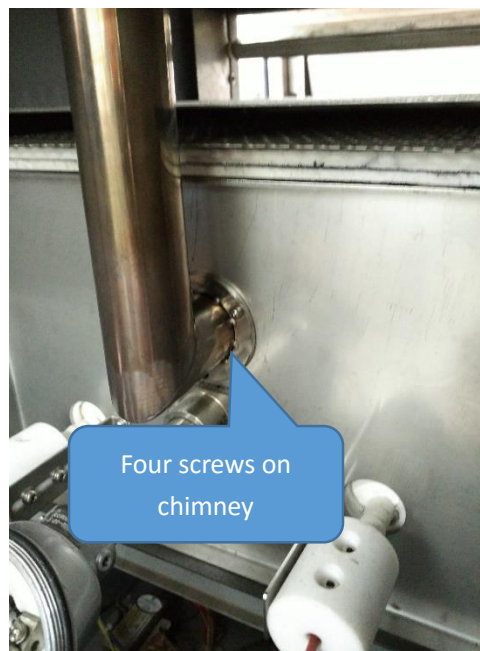


Figure 2

2. Insert the quartz tube to bottom from the hole on back side of furnace as showed in Figure 3



Figure 3

3. Install new chimney with the white gasket as showed in Figure 4.

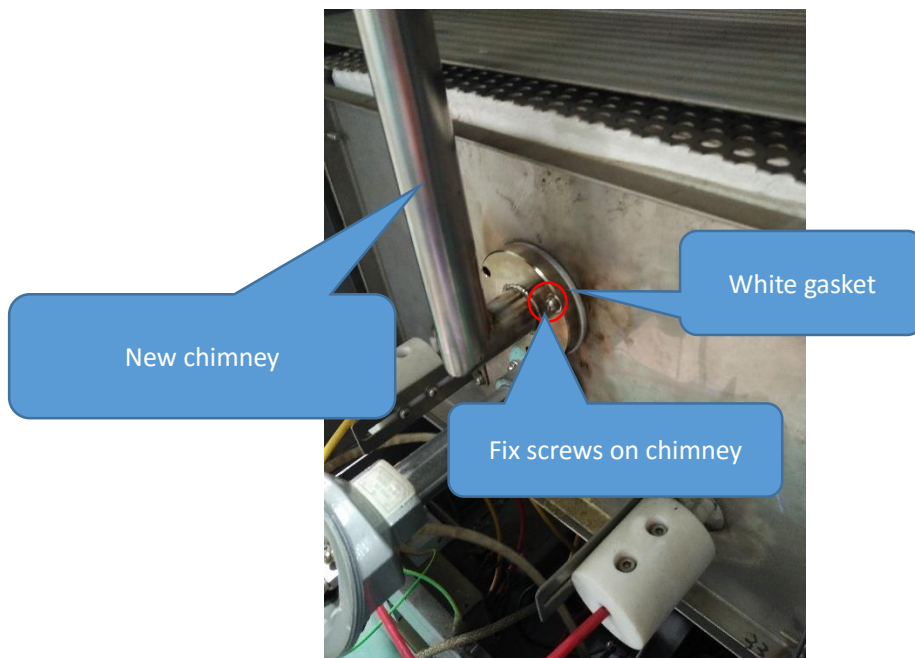


Figure 4

4. Assemble the new cover of chimney with screws in step 1as showed in Figure 5



Figure 5

5. Install the purge device with connecting gas pipe as showed in Figure 6

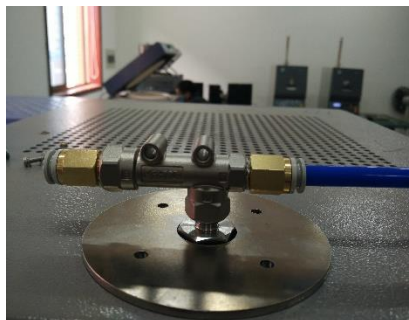


Figure 6

Note : mark P is inlet and mark E is outlet, the out diameter of the blue gas pipe is 8mm.  
Customer need to prepare a flowmeter and a pump or gas cylinder for using.